

DECLARATION OF PERFORMANCE



DoP: 0112

for fischer termoz CN 8 / fischer termoz CN 8 R / fischer termoz CNplus 8 (Plastic anchors for use in concrete and masonry) - EN

1. Unique identification code of the product-type: DoP: 0112

2. Intended use/es: For use in external thermal insulation composite systems (ETICS) with rendering for the transmission of wind suction loads, see appendix, especially Annexes B 1 to B 3

- 3. Manufacturer: fischerwerke GmbH & Co. KG, Klaus-Fischer-Straße 1, 72178 Waldachtal, Germany
- 4. Authorised representative: --
- 5. System/s of AVCP: 2+
- 6. European Assessment Document: EAD 330196-01-0604

European Technical Assessment: ETA-09/0394; 2017-12-19

Technical Assessment Body: DIBt

Notified body/ies: 1343 - MPA Darmstadt

7. Declared performance/s:

Mechanical resistance and stability (BWR 1),

- Characteristic tension resistance: See appendix, especially Annexes C 1 to C 2
- Edge distances and spacing: See appendix, especially Annexes B 2
- Plate stiffness: See appendix, especially Annex C 4
- Displacements: See appendix, especially Annex C 4

Energy economy and heat retention (BWR 6)

• Point thermal transmittance: See appendix, especially Annex C 3

8. Appropriate Technical Documentation and/or Specific Technical Documentation: ---

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Andreas Bucher, Dipl.-Ing.

Wolfgang Hengesbach, Dipl.-Ing., Dipl.-Wirtsch.-Ing.

i.V. W. Kgelal

1.V. A. Bun

Tumlingen, 2018-01-04

- This DoP has been prepared in different languages. In case there is a dispute on the interpretation the english version shall always prevail.
- The Appendix includes voluntary and complementary information in English language exceeding the (language-neutrally specified) legal requirements.

Specific Part

1 Technical description of the product

The fischer nailed-in anchor termoz CN 8 and termoz CNplus 8 consists of an anchor sleeve with an enlarged shaft made of polypropylene (virgin material), an insulation plate made of glass fibre reinforced polyamide (virgin material) (termoz CN 8 / 250-390) and a special compound nail consisting of two parts, one made of glass fibre reinforced polyamide for the shaft element and the other part made of galvanised steel.

The specific nail for the anchor types termoz CN 8 / 250 - 390 and termoz CN 8 R / 250 - 310 is made of galvanized steel which is used together with a separate plastic cylinder made of glass fibre reinforced polyamide.

The serrated expanding part of the anchor sleeve is slotted.

The anchor may in addition be combined with the anchor plates DT 90, DT 110 and DT 140. The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verification and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Safety and accessibility in use (BWR 4)

Essential characteristic	Performance
Characteristic tension resistance	See Annex C 1 and C 2
Edge distances and spacing	See Annex B 2
Plate stiffness	See Annex C 4
Displacements	See Annex C 4

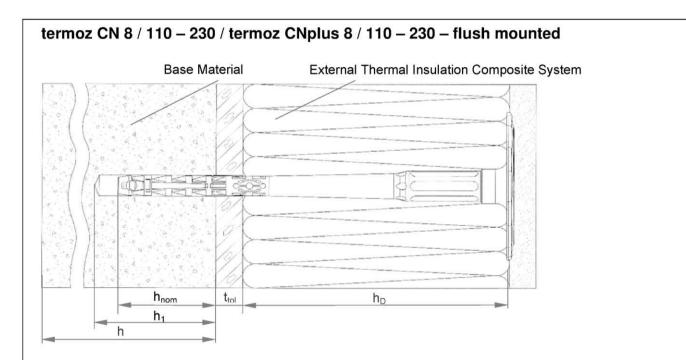
3.2 Energy economy and heat retention (BWR 6)

Essential characteristic	Performance
Point thermal transmittance	See Annex C 3

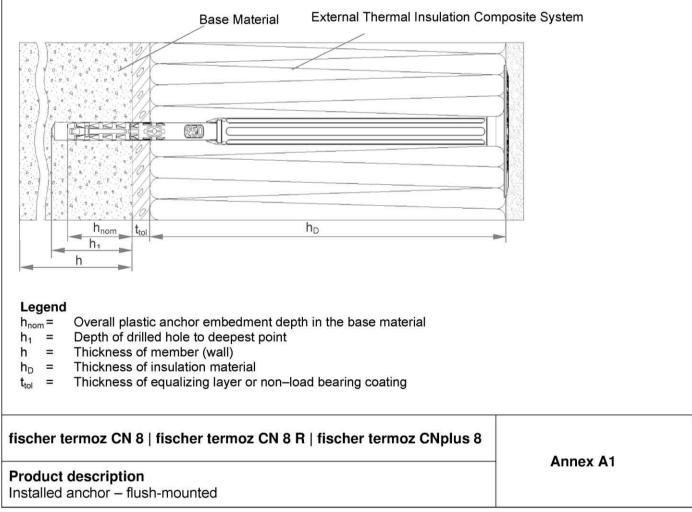
4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

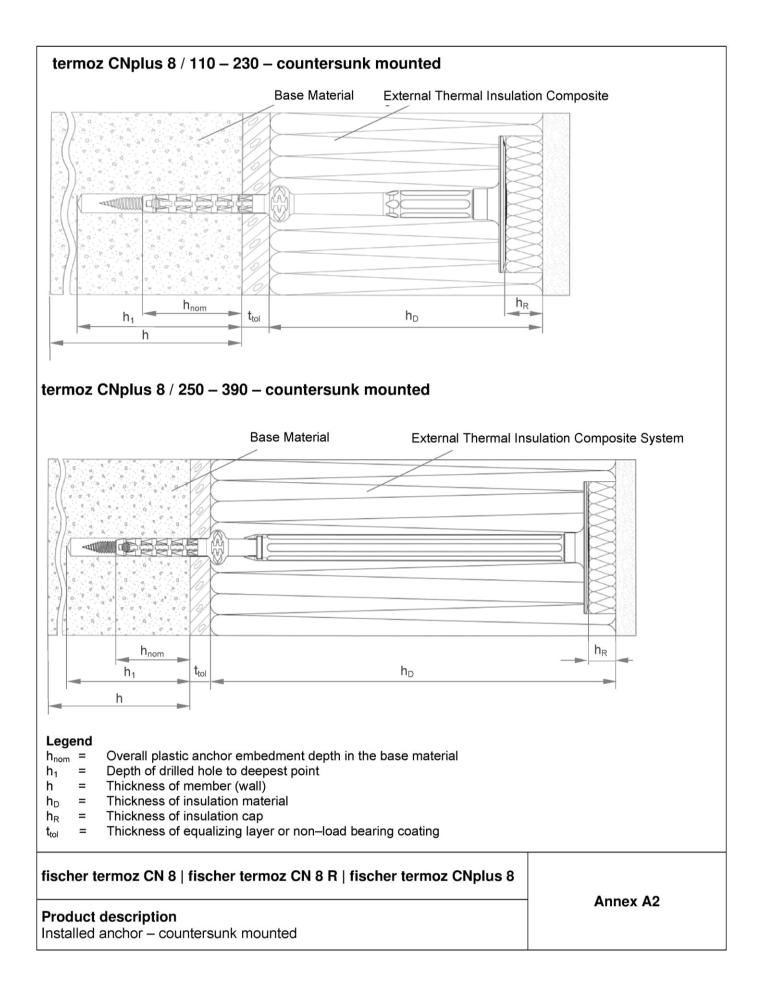
In accordance with EAD No. 330196-01-0604, the applicable European legal act is: [97/463/EC].

The system to be applied is: 2+



termoz CN 8 / 250 – 390 / termoz CN 8 R / 250 – 310 / termoz CN
plus 8 / 250-390 – flush mounted





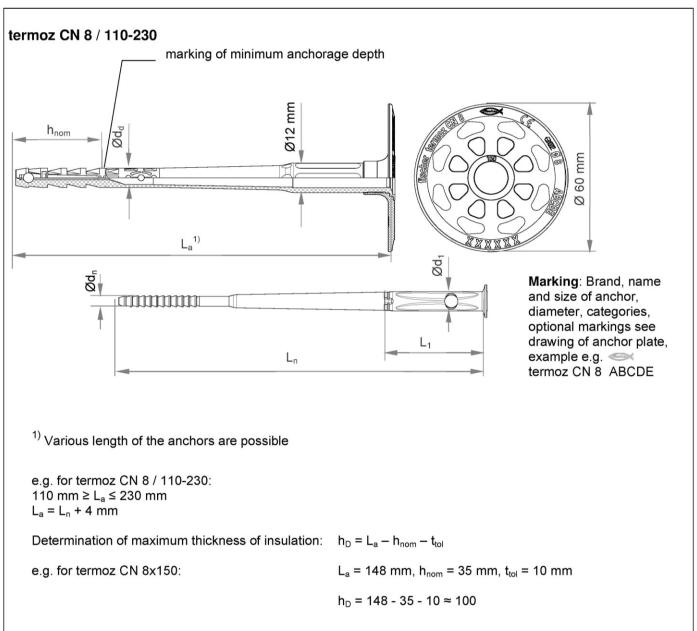


Table A3.1: Dimensions termoz CN 8 / 110-230

Anchor	sleeve	Specific compound nail			
Ødd h _{nom} [mm] [mm]		Ø d_n [mm]	Ø d₁ [mm]		
8	35/55 ²⁾	4,5	40	8	
	Ø d _d	[mm] [mm]	Ø d _d h _{nom} Ø d _n [mm] [mm] [mm]	Ø d _d h _{nom} Ø d _n L ₁ [mm] [mm] [mm] [mm]	

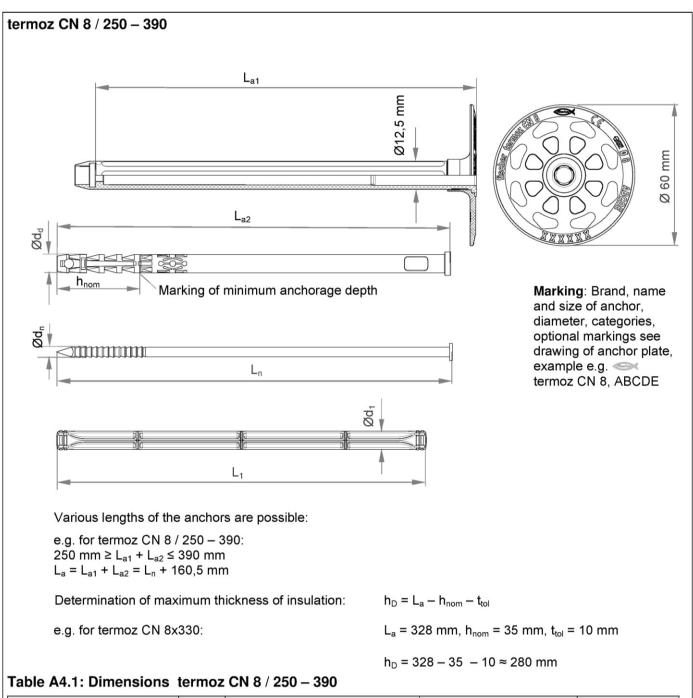
²⁾ Only for use cat. E

fischer termoz CN 8 | fischer termoz CN 8 R | fischer termoz CNplus 8

Product description

Dimensions termoz CN8 / 110-230

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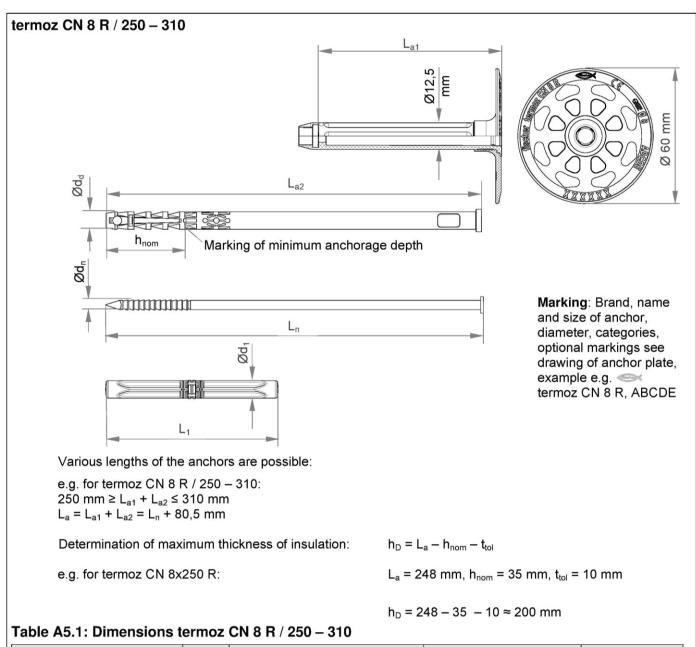
Anchor type	Shaft	Ar	ichor slee	eve		Nail	Plastic cylinder		
	L _{a1} [mm]	Ø d ₄ [mm]	h_{nom} [mm]	L _{a2} [mm]	Ød _n L _n [mm] [mm]		L ₁ [mm]	Ø d₁ [mm]	
termoz CN 8 / 250 – 390	161	8	35/55 ¹⁾	87 - 247	4,5 (L _{a1} +L _{a2}) – 160,5		157	8	
¹⁾ Only for use cat. E									

Only for use cat. E

fischer termoz CN 8 | fischer termoz CN 8 R | fischer termoz CNplus 8

Product description

Dimensions termoz CN8 / 250-390



Anchor type	Shaft	An	ichor slee	eve		Nail	Plastic cylinder		
	L _{a1} [mm]	Ø d ₄ [mm]	h_{nom} [mm]	L _{a2} [mm]	Ø d_n [mm]			Ø d ₁ [mm]	
termoz CN 8 R / 250 – 310	81	8	35/55 ¹⁾	167 - 247	4,5	4,5 (L _{a1} +L _{a2}) - 80,5		8	
¹⁾ Only for use cat E						,			

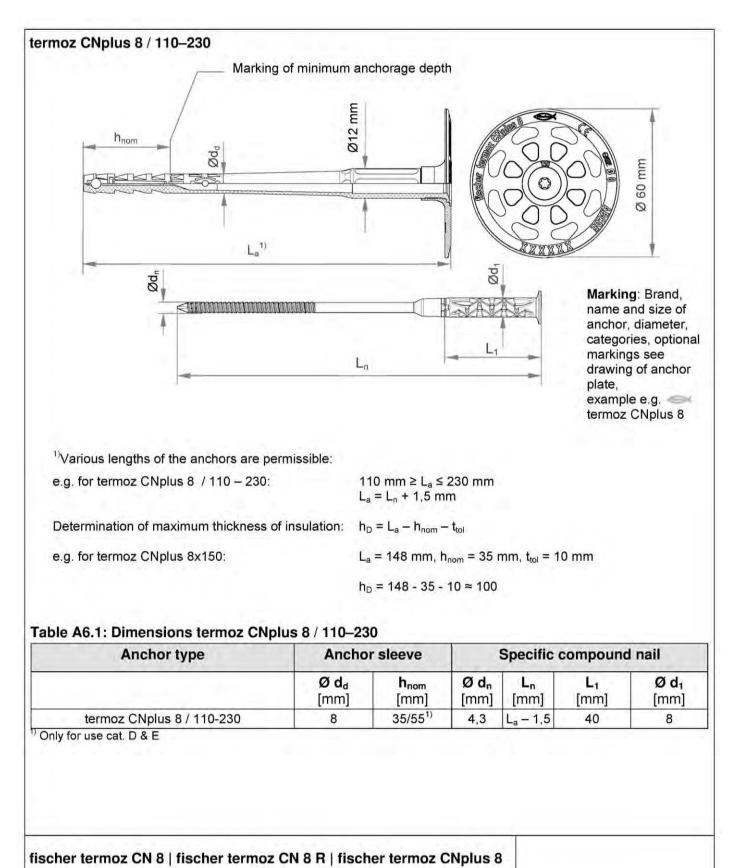
¹⁾ Only for use cat. E

fischer termoz CN 8 | fischer termoz CN 8 R | fischer termoz CNplus 8

Product description

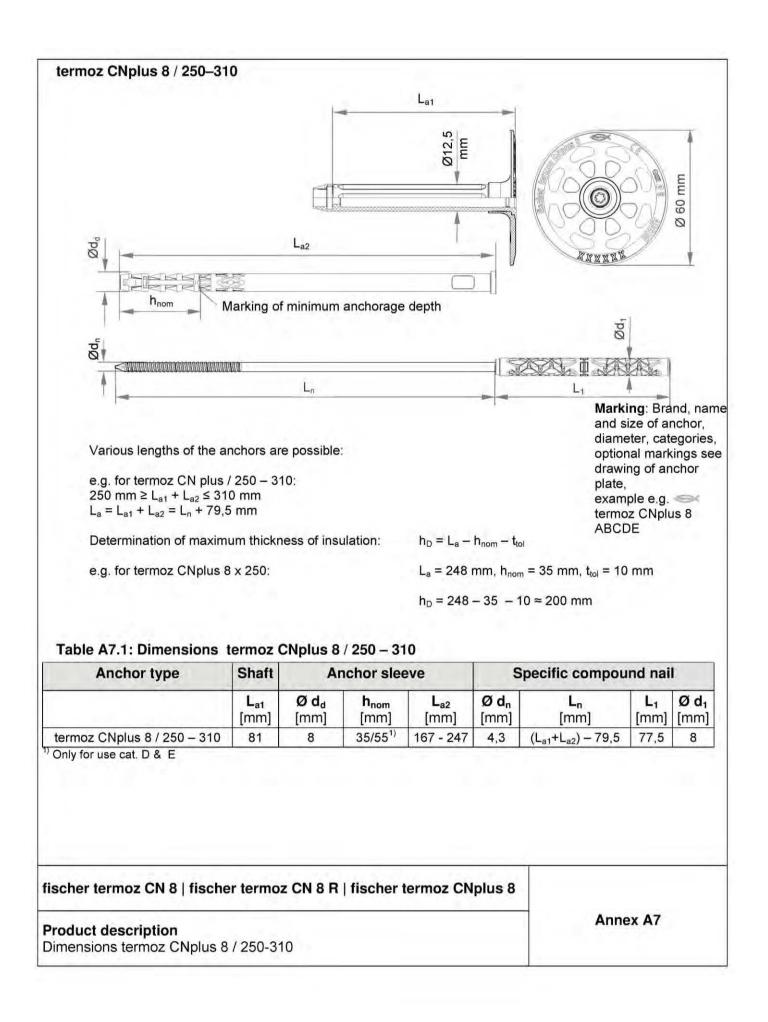
Dimensions termoz CN8 R / 250-310

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Annex A6

Product description Dimensions termoz CNplus 8 / 110-230



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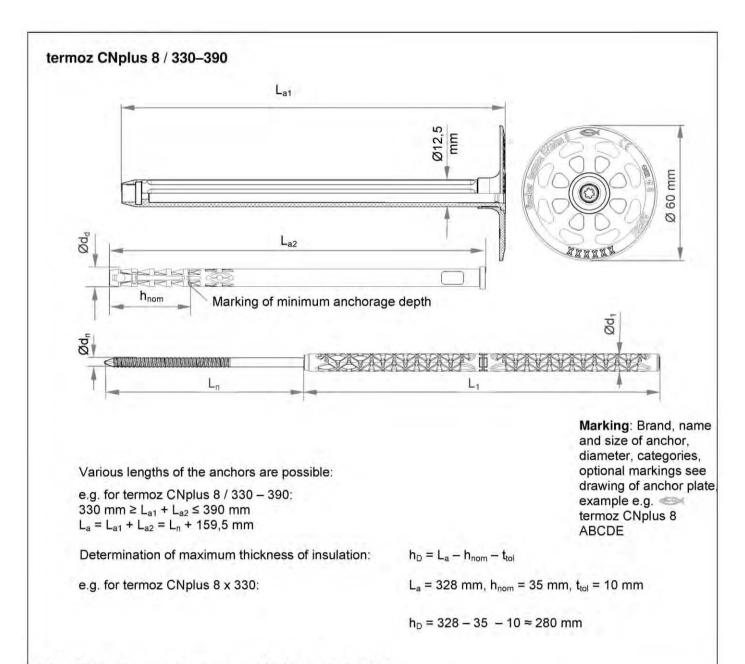
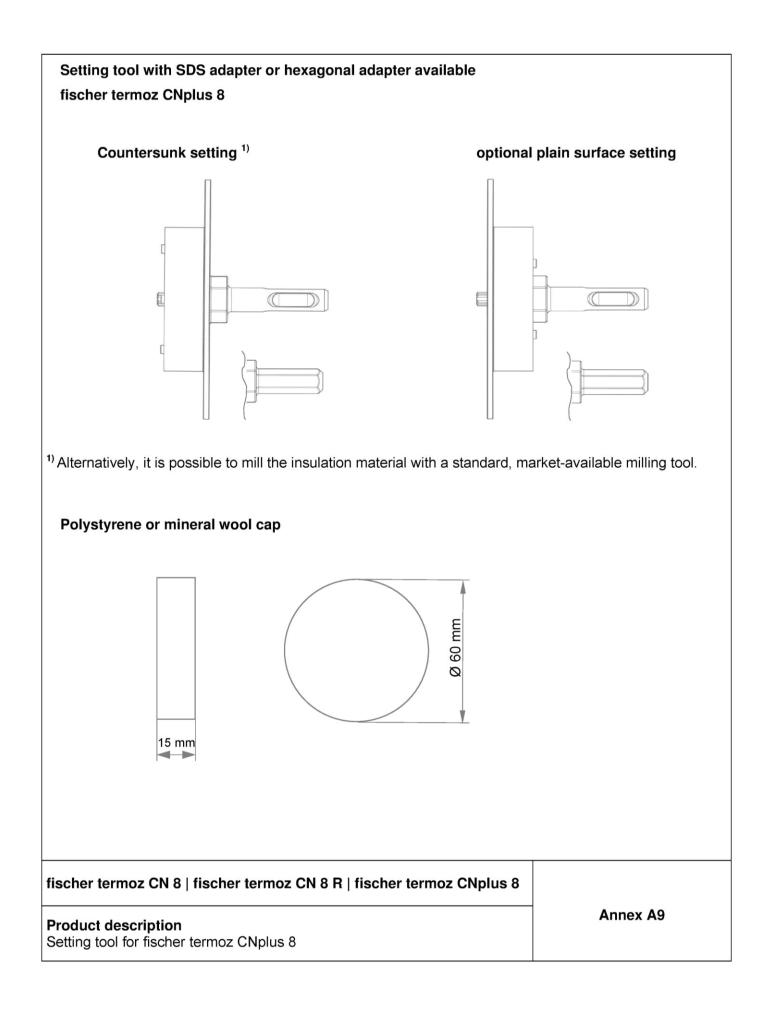


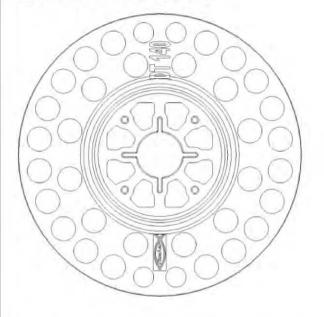
Table A8.1: Dimensions termoz CNplus 8 / 330 - 390

Anchor type	Shaft	Anchor sleeve			Anchor sleeve		Specific compound nail			1
	L _{a1} [mm]	Ø d d [mm]	h _{nom} [mm]	L _{a2} [mm]	Ød _n [mm]	L _n [mm]	L ₁ [mm]	Ø d ₁ [mm]		
termoz CNplus 8/ 330 - 390	161	8	35/55 ¹⁾	167 - 247	4,3	$(L_{a1}+L_{a2}) - 159,5$	157,5	8		
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Designation	Material		
Anchor sleeve	PP (virgin material), colour: grey		
Shaft termoz CN 8 / 250 – 390 or CN 8 R / 250 – 310 or CNplus 8 / 250 - 390	PA6 (virgin material)GF, colour: grey		
Plastic cylinder termoz CN 8 / 250 – 390 or CN 8 R / 250 – 310	PA6 (virgin material) GF		
Specific nail termoz CN 8 / 250 – 390 or CN 8 R / 250 – 310	Steel gal Zn A2G or A2F according to EN ISO 4042 : 1999		
Specific compound nail termoz CN 8 / 110 – 230 or CNplus 8 / 110 – 230 or CNplus 8 / 250 - 390	PA6 GF (plastic part of compound nail) Steel gal Zn A2G or A2F according to EN ISO 4042 : 1999		
Anchor plate	PA6 (virgin material) GF colour: grey, orange, red, green, yellow, blue		
Slip-on plate	PA6 (virgin material) GF colour: grey, orange, red, green, yellow, blue		

Drawing of the slip-on plates



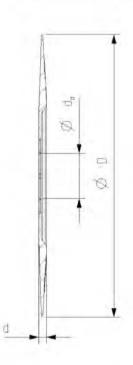


Table A10.2: Slip-on plate, diameters and material

Slip-on plate	Ø D [mm]	Ø d _d [mm]	d [mm]	Material
DT 90 / 110 / 140	90 / 110 / 140	22,5	3,9	PA6 GF

fischer termoz CN 8 | fischer termoz CN 8 R | fischer termoz CNplus 8

Product description

Material Slip-on plates combined with termoz CN 8 | termoz CN 8 R| termoz CNplus 8

Specifications of intended use

Anchorages subject to:

• The anchor may only be used for transmission of wind suction loads and shall not be used for the transmission of dead loads of the external thermal insulation composite system (ETICS).

Base materials:

- Normal weight concrete (use category A), according to Annex C1 and C2.
- · Solid masonry (use category B), according to Annex C1 and C2.
- · Hollow or perforated masonry (use category C), according to Annex C1 and C2.
- · Lightweight aggregate concrete (use category D), according to Annex C1 and C2.
- · Autoclaved aerated concrete (use category E), according to Annex C1 and C2.
- For other base materials of the use categories A, B, C, D and E the characteristic resistance of the anchor may be determined by job site tests acc. to EOTA Technical Report TR 051 Edition December 2016.

Temperature Range:

• 0°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C).

Design:

- The anchorages are designed under the responsibility of an engineer experienced in anchorages and masonry work with the partial safety factors $\gamma_M = 2,0$ and $\gamma_F = 1,5$ in absence of other national regulations.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchors is indicated on the design drawings.
- · Fasteners are only to be used for multiple fixings of ETICS.

Installation:

- · Hole drilling by the drill modes according to Annex C1 and C2.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on the site.
- Installation temperature from 0°C to +40°C
- Exposure to UV due to solar radiation of the anchor not protected by rendering \leq 6 weeks.

fischer termoz CN 8 | fischer termoz CN 8 R | fischer termoz CNplus 8

Intended use Specification

Table B2.1: Installation parameters / flush mounted

Anchor type				termoz CN 8 CN8 R termoz CNplus 8
Drill hole diameter	d _o	=	[mm]	8
Cutting diameter of drill bit	d _{cut}	≤	[mm]	8,45
Depth of drilled hole to deepest point	h1	2	[mm]	45/55 ¹⁾ /65 ²⁾
Overall plastic anchor embedment depth in the base material	h _{nom}	2	[mm]	35/45 ¹⁾ /55 ²⁾

¹⁾ Only CNplus 8: for weather shell (thin concrete slabs) : 35 mm \leq h_{nom} \leq 45 mm ²⁾ termoz CN 8 | CN8 R : Only for use cat. "E" | termoz CNplus 8: Only for use cat. "D" & "E"

Table B2.2: Installation parameters / countersunk mounted

Anchor type	termoz CNplus 8		
Drill hole diameter	d ₀ =	[mm]	8
Cutting diameter of drill bit	d _{cut} ≤	[mm]	8,45
Depth of drilled hole to deepest point	h₁ ≥	[mm]	60/70 ¹⁾ /80 ²⁾
Overall plastic anchor embedment depth in the base material	h _{nom} ≥	[mm]	35/45 ¹⁾ /55 ²⁾

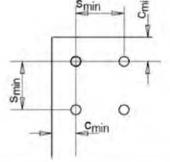
 $^{(1)}$ valid for weather shell (thin concrete slabs): 35 mm $\leq h_{nom} \leq 45$ mm

2) Only for use cat. "D" & "E"

Table B2.3: Minimum distances and spacing

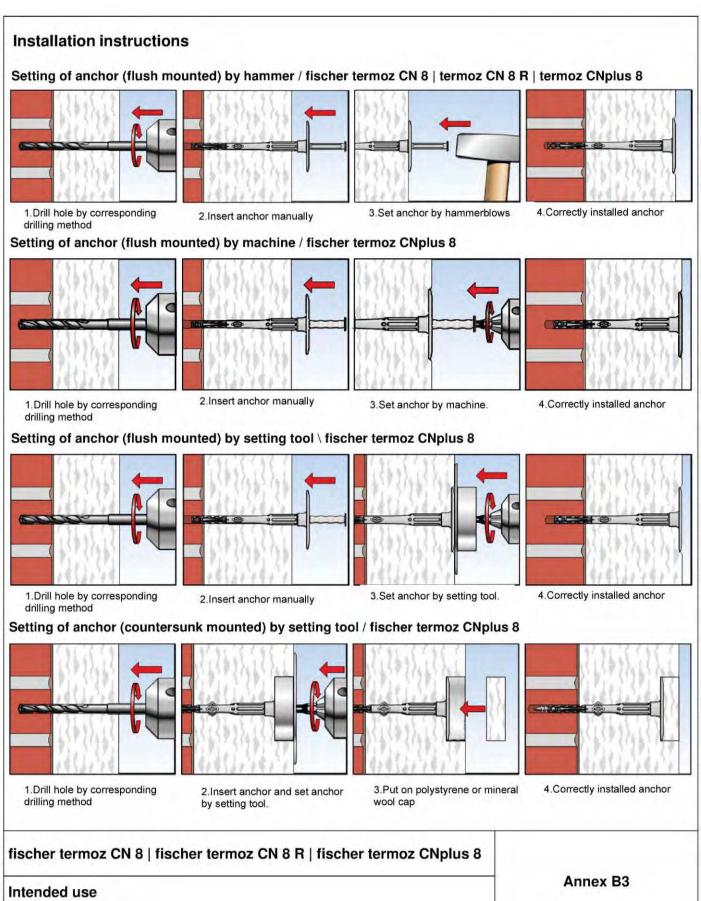
			termoz CN 8 CN8 R termoz CNplus 8
Minimum thickness of member	h _{min} =	= [mm]	100
Minimum spacing	S _{min} =	= [mm]	100
Minimum edge distance	C _{min} =	= [mm]	100

Scheme of distance and spacing



fischer termoz CN 8 | fischer termoz CN 8 R | fischer termoz CNplus 8

Intended use Installation parameters Minimum distances and spacing Annex B2



Installation instruction

Base material	Use cat. ¹⁾	$\begin{array}{c} \text{Min.}\\ \text{com-}\\ \text{pressive}\\ \text{strength}\\ \mathbf{f_b}\\ [\text{N/mm}^2] \end{array}$	Bulk density p [kg/dm ³]	Remarks	Drill method 2)	Characteristic resistance N _{Rk} [kN] termoz CN 8 termoz CN 8 R			
Concrete ≥ C12/15 - C50/60 EN 206-1:2000	A	1.0	1.4	+	н	0,9			
Solid clay bricks Mz acc. to EN 771-1:2011	в	12	≥ 2,0		Н	0,9			
Calcium silicate solid bricks KS e.g. acc. to EN 771-2:2011	В	12	≥ 1,8	Cross section reduced up to 15% by perforation	н	0,9			
Solid concrete blocks Vbn acc. to EN 771-3:2011	в	20	≥ 2,0	vertically to the resting area	н	0,75			
Lightweight concrete blocks Vbl acc. to EN 771-3:2011	в	8	≥ 1,4		Н	0,6			
Vertically perforated clay bricks HIz acc. to EN 771-1:2011	с	12	≥ 1,0	Cross section reduced between 15% and 50% by perforation vertically to the resting area. Exterior web thickness ≥ 15 mm	R	0,6			
Hollow calcium silicate brick KSL	c.	20	 Cross section reduced between 15% and 50% ≥ 1,4 by perforation vertically to the resting area. Exterior web thickness ≥ 23 mm 	>14	>14	>14	between 15% and 50%	н	0,75
acc. to EN 771-2:2011		12			0,5				
Lightweight concrete hollow blocks Hbl , acc. to EN 771-3:2011	с	10	≥ 1,2	Cross section reduced between 15% and 50% by perforation vertically to the resting area. Exterior web thickness ≥ 38 mm	н	0,6			
Lightweight aggregate concrete	6					0,6			
LAC, acc. to EN 1520:2011, EN 771-3:2011	D	4	≥ 0,8	-	н	0,4			
Autoclaved aerated concrete blocks, AAC	E	6 > 0,6	6 > 0,6			> 0,6		R	0,3 ³⁾
acc. to EN 771-4:2011		4	> 0,4		rt,	0,3 ³⁾			

¹⁾ See Annex B1 ²⁾ R = Rotary drilling | H = Hammer drilling ³⁾ Only valid for $h_{nom} \ge 55$ mm

fischer termoz CN 8 | fischer termoz CN 8 R | fischer termoz CNplus 8

Performance

Characteristic resistance termoz CN 8, termoz CN 8 R

Base material	Use cat. ¹⁾	$\begin{array}{c} \text{Min.}\\ \text{com-}\\ \text{pressive}\\ \text{strength}\\ \mathbf{f}_{b}\\ [\text{N/mm}^2] \end{array}$	Bulk density p [kg/dm ³]	Remarks	Drill method 2)	Characteristic resistance N _{RI} [kN] termoz CNplus 8
Concrete ≥ C12/15 - C50/60 EN 206-1:2000	A		14	4	н	0,9
Weather resistant concrete shell ≥ C20/25 EN 206-1:2000	A	4	4	$h \geq 42~mm$; $t_{fix} \geq 35mm$	н	0,9
Solid clay bricks Mz acc. to EN 771-1:2011	в	20	≥ 1,8		н	0,9
Calcium silicate solid bricks KS acc. to EN 771-2:2011	в	20	≥ 1,8	Cross section reduced up to 15% by perforation	н	0,9
Solid concrete blocks Vbn acc. to EN 771-3:2011	в	20	≥ 2,0	vertically to the resting area	н	0,9
Lightweight concrete blocks Vbl acc. to EN 771-3:2011	в	10	≥ 1,6		н	0,75
Vertically perforated clay bricks HIz acc. to EN 771-1:2011		48	≥ 1,6	Cross section reduced between 15% and 50% by perforation vertically to the resting area. Exterior web thickness ≥ 17 mm		0,75
	C	12	≥ 1,0	Cross section reduced between 15% and 50% by perforation vertically to the resting area. Exterior web thickness ≥ 15 mm	R	0,5
Hollow calcium silicate brick KSL acc. to EN 771-2:2011	с	16	≥ 1,4	Cross section reduced between 15% and 50% by perforation vertically to the resting area. Exterior web thickness ≥ 16 mm	н	0,5
Lightweight concrete hollow blocks Hbl , acc. to EN 771-3:2011	с	10	≥ 1,2	Cross section reduced between 15% and 50% by perforation vertically to the resting area. Exterior web thickness ≥ 38 mm	н	0,6
Lightweight aggregate concrete LAC, acc. to EN 1520:2011, EN 771-3:2011	D	6	≥ 0,9	-	н	0,4 ³⁾
Autoclaved aerated concrete blocks, AAC acc. to EN 771-4:2011	E	4	> 0,4		R	0,3 ³⁾

 $^{3)}$ Only valid for $h_{nom} \geq 55~mm$

fischer termoz CN 8 | fischer termoz CN 8 R | fischer termoz CNplus 8

Performance

Characteristic resistance termoz CNplus 8

Table C3.1: Point thermal transmittance acc. to EOTA Technical Report TR 025 : 2016 - 03	5
fischer termoz CN 8 fischer termoz CN 8 R	

Anchor type	Thickness of insulation material hp[mm]	Point thermal transmittance χ [W/K]
termoz CN 8 / 110-230	60 - 80	0,001
	> 80 - 180	0,000
termoz CN 8 / 250-350	200 - 300	0,000
termoz CN 8 / 370-390	> 300 - 340	0,001
termoz CN 8 R / 250-310	200 - 260	0,001

Table C3.2: Point thermal transmittance acc. to EOTA Technical Report TR 025 : 2016 – 05 fischer termoz CNplus 8 - flush mounted

Thickness of insulation		Point thermal transmittance χ				
material h ₀ [mm]	cat. A	cat. B	cat. C	cat. D	cat. E	
60	0.001	0.001	1 2 2 4 4	0.001	0	
80	0,001	0,001	0,001			
100				0,001		
120			0,002	a ·	0,001	
140				0,002		
160						
180	0,002	0,002		0,001		
200						
220						
240			1.1.1.1.1.1.1.1			
260			0,001	0		
280	0,001 0,001		0,001	U	0	
300		0.001		0,001	U	
320		320 0,001	0,001	0,001		0,001
340						

Table C3.3: Point thermal transmittance acc. to EOTA Technical Report TR 025 : 2016 – 05 fischer termoz CNplus 8 - countersunk mounted

Thickness of insulation	Point thermal transmittance χ [W/K]				
material hp [mm]	cat. A	cat. B	cat. C	cat. D	cat. E
80		0	0	0	0
100	0.001				0
120	0,001	0.004			
140		0,001			
160	0,002			0.001	
180		0,002	0,001	0,001	0,001
200	1.11				2.24.4
220	0.001	0.001			
240	0,001	0,001			
260					
280	0	0	0		0
300	Sec. 1		U	0	0
320	0,001	0,001	0.001		
340			0,001		

fischer termoz CN 8 | fischer termoz CN 8 R | fischer termoz CNplus 8

Performance

Point thermal transmittance

Table C4.1: Plate stiffness a	acc. to EOTA Technica	I Report TR 026 : 2016 - 05	
Anchor type	Size of the anchor plate [mm]	Load resistance of the anchor plate [kN]	Plate stiffness [kN/mm]
termoz CN 8 termoz CN 8 R	60	1,7	0,6

Table C4.2: Displacements termoz CN 8 | termoz CN 8 R

		termoz CN 8	termoz CN 8 R	
Base material		Tension load F [kN]	Displacements δ [mm]	
Concrete ≥ C12/15 – C50/60 (EN 206-1:2000)		0,30	< 0,3	
Clay brick (EN 771-1:2011), Mz 12		0,30	< 0,5	
Calcium silicate solid bricks (EN 771-2:2011), KS 12		0,30	< 0,3	
Vertically perforated clay brick (EN 771-1:2011), HIz 12		0,2	< 0,2	
Hollow calcium silicate brick (EN 771-2:2011), KSL 12	0,15	< 0,2		
Hollow calcium silicate brick (EN 771-2:2011), KSL 20	0,25	< 0,3		
Solid concrete blocks (EN 771-3:2011), Vbn 20		0,25	< 0,3	
Hollow brick lightweight concrete (EN 771-3:2011), Hbl 4		0,2	< 0,2	
Lightweight concrete solid blocks (EN 771-3:2011), Vbl 8		0,2	< 0,2	
Lightweight aggregate concreteLAC 4(EN 1520:2011, EN 771-3:2011)LAC 6		0,15	<02	
		0,20	< 0,3	
Autoclaved aerated concrete blocks	AAC 4	0,10	< 0,2	
EN 771-4:2011	AAC 6	0,13	< 0,3	

Table C4.3: Displacements termoz CNplus 8

		termoz	CNplus 8
Base material		Tension load F [kN]	Displacements δ [mm]
Concrete ≥ C12/15 – C50/60 (EN 206-1:2000)	0,30	< 0,1	
Weather resistant concrete shell \geq C20/25 (EN 206-1:2000)		0,30	< 0,1
Clay brick (EN 771-1:2011), Mz 20		0,30	< 0,2
Calcium silicate solid bricks (EN 771-2:2011), KS 20		0,30	< 0,2
Solid concrete blocks (EN 771-3:2011), Vbn 20		0,30	< 0,2
Lightweight concrete solid blocks (EN 771-3:2011), Vbl 10		0,25	< 0,1
Vertically perforated clay brick (EN 771-1:2011), HIz 48		0,25	< 0,2
Vertically perforated clay brick (EN 771-1:2011), HIz 12		0,17	< 0,1
Hollow calcium silicate brick (EN 771-2:2011), KSL 16		0,17	< 0,1
Hollow brick lightweight concrete (EN 771-3:2011), Hbl 10		0,20	< 0,1
Lightweight aggregate concrete (EN 1520:2011, EN 771-3:2011)	LAC 6	0,13	< 0,2
Autoclaved aerated concrete blocks (EN 771-4:2011)	AAC 4	0,10	< 0,1

Performance Plate stiffness Displacements